

Chevrolet Silverado 1500 2019-UP Rear Bumper

Thank you for choosing Rough Country for all your vehicle needs.

Please read instructions before beginning installation. Check the kit hardware against the kit contents shown below. Be sure you have all needed parts and know where they go.

If question exist, please call us @1-800-222-7023. We will be happy to answer any questions concerning the design, function, and correct use of our products.

▲ NOTICE Rough Country LED lights are for off-road use only.

Kit Contents:

Rear Bumper x1
 2" Flush Mount LED x2
 Rear Sensor Outer Mounting Bracket x2
 Rear Sensor Inner Mounting Bracket x2
 RC Logo Covers x2
 (for use with vehicles w/o factory Sensors)
 Plastic Sensor Covers x2
 Plastic Plugs for License Plate x2
 Plastic Wire Ties x10
 Sensor Rubber Plugs x4
 Sensor Foam Seals x4
 Sensor Foam Spacers x4
 Sensor Retaining Clips x4

Tools Needed:

Trim Remover Tool
 10mm Socket/Wrench
 18mm Socket/Wrench

Hardware Included:

4x10mm Hex Button Screw x8
 6x20mm Hex Button Screw x8
 6mm Hex Nut x12
 6mm Lock Washer x14
 6x18x1.6mm Flat Washer x18
 6x20mm Hex Bolt x6
 12mm Lock Washer x4
 12mm Flat Washer x8
 12mm Hex Nut x4
 12mmx40mm Hex Bolt x4
 12mm Plastic Retainers x4



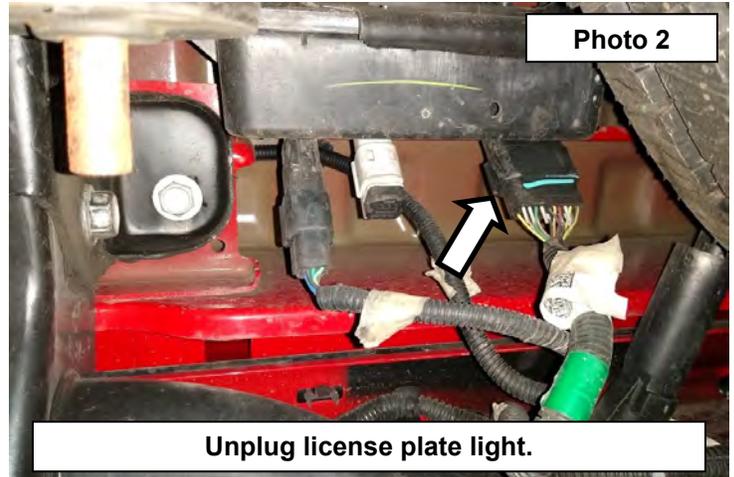
Torque Specs:

Size	Grade 5	Grade 8	Size	Class 8.8	Class 10.9
5/16"	15 ft/lbs	20ft/lbs	6MM	5ft/lbs	9ft/lbs
3/8"	30 ft/lbs	35ft/lbs	8MM	18ft/lbs	23ft/lbs
7/16"	45 ft/lbs	60ft/lbs	10MM	32ft/lbs	45ft/lbs
1/2"	65 ft/lbs	90ft/lbs	12MM	55ft/lbs	75ft/lbs
9/16"	95 ft/lbs	130ft/lbs	14MM	85ft/lbs	120ft/lbs
5/8"	135ft/lbs	175ft/lbs	16MM	130ft/lbs	165ft/lbs
3/4"	185ft/lbs	280ft/lbs	18MM	170ft/lbs	240ft/lbs

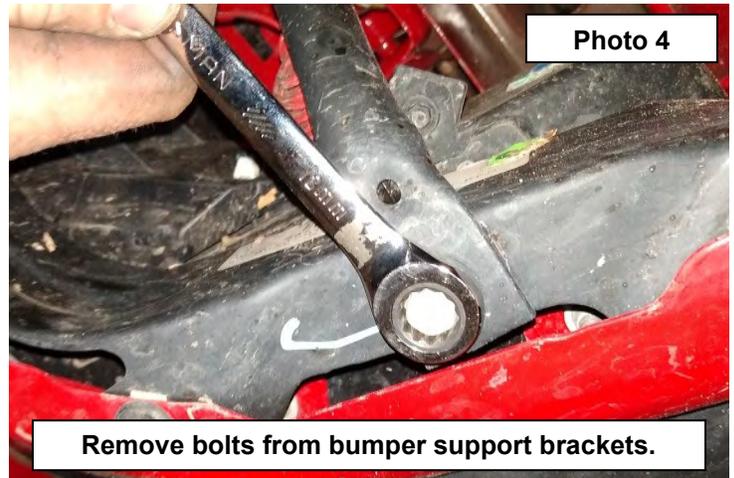
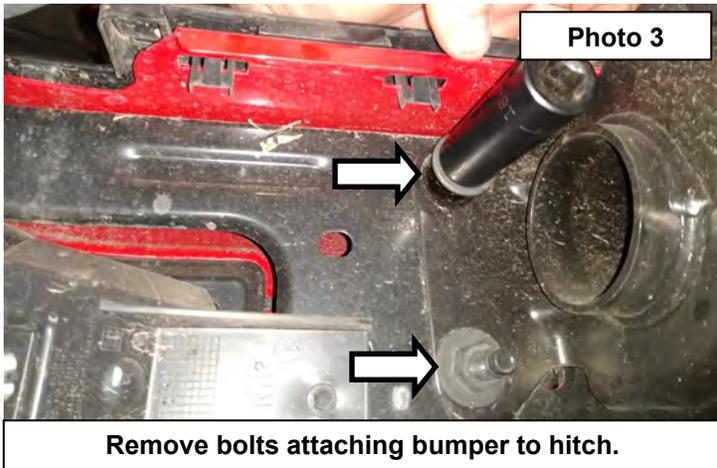


INSTALLATION INSTRUCTIONS

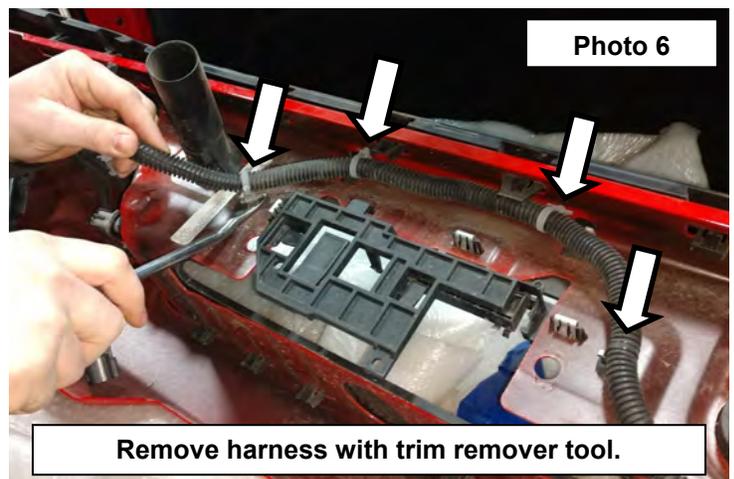
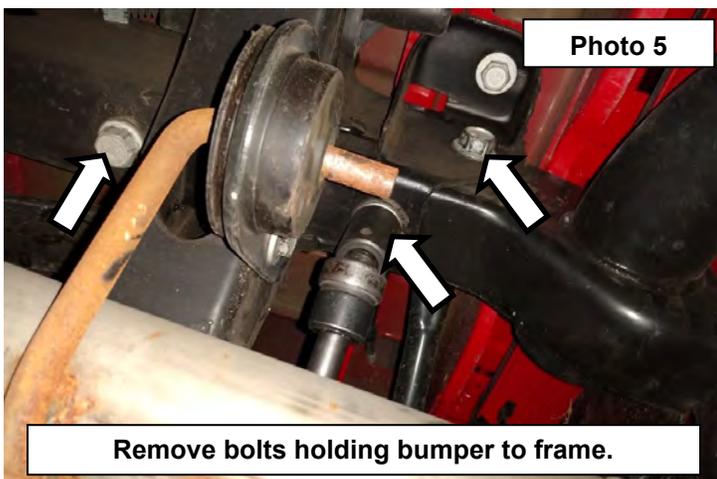
1. Unplug the trailing wiring harness from the bumper. **See Photo 1.**
2. Unplug the license plate lights at connector and any other wiring leading to rear bumper. **See Photo 2.**



3. Using a 18mm socket/wrench remove the two bolts attaching the back side of bumper to hitch on each side. **See Photo 3.**
4. Using a 18mm socket/wrench remove the bolts from the bumper support brackets on each side. **See Photo 4.**



5. Using a 18mm socket/wrench remove the bolts holding the bumper to the frame on both sides. **See Photo 5.**
6. Remove hitch from frame.
7. Unclip the harness from the bumper with the trim remover tool. Do NOT cut clips. **See Photo 6.**



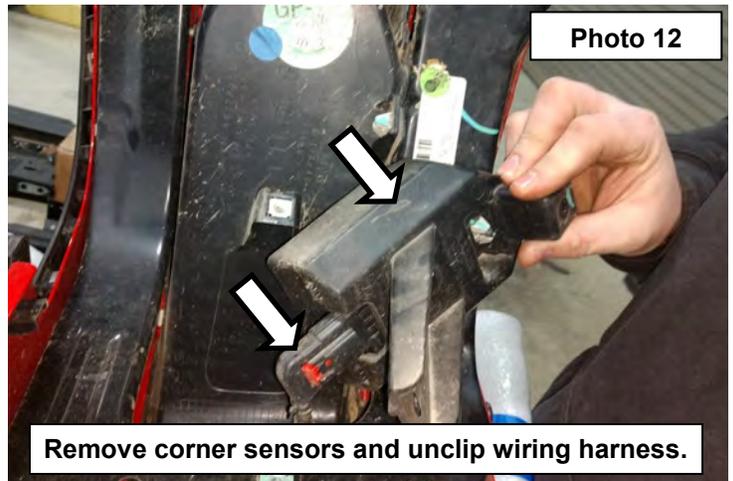
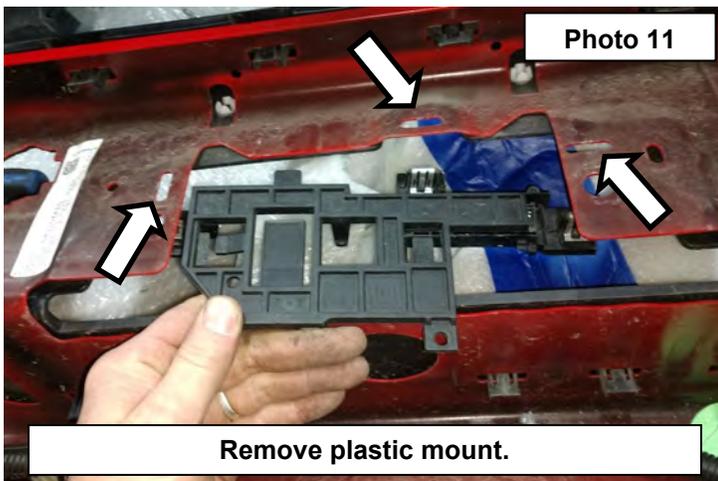
8. Remove the sensors from bumper. **See Photo 7.**
9. Remove the spare tire guide tube. **See Photo 8.**



10. Remove the trailing harness connection. **See Photo 9.**
11. Remove the license plate light mount. **See Photo 10.**

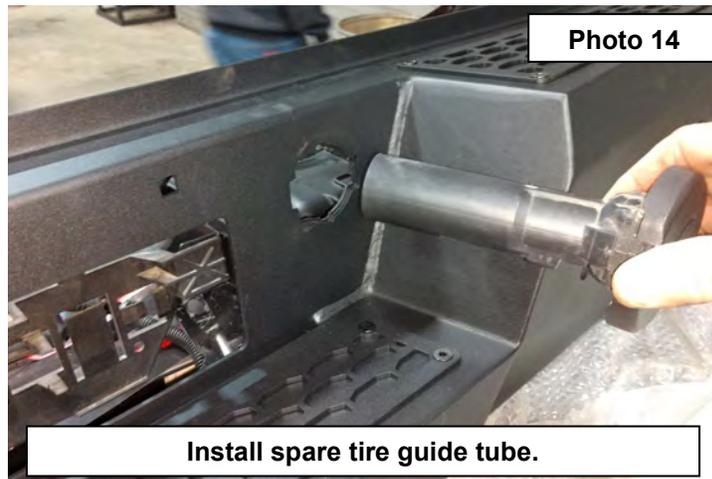


12. Remove the plastic mount from bumper by pinching the snap-clips. **See Photo 11.**
13. If equipped, remove the corner sensors and unclip the wiring harness. **See Photo 12.**



14. Install the plastic mount in the RC bumper behind the license plate cutout. **See Photo 13.**

15. Install the spare tire guide tube. **See Photo 14.**



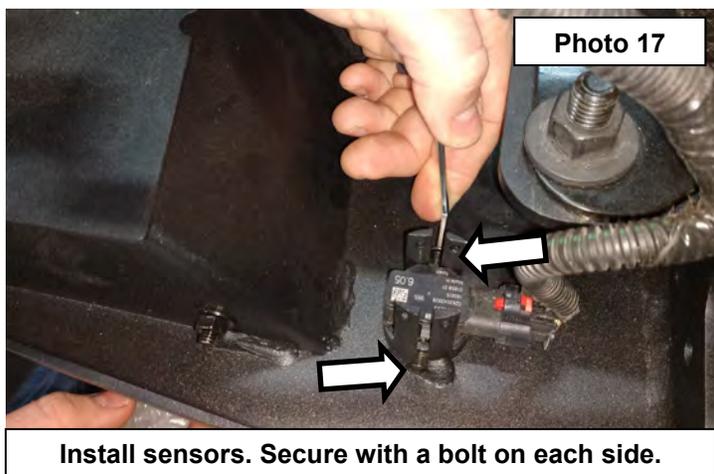
16. Install the trailing harness connection. **See Photo 15.**

17. Insert the OE wiring harness between the hitch and the bumper. **See Photo 16.**



18. Install the sensors. Secure using supplied 4mm bolts on each side and tighten using a 2.5mm Allen wrench. **See Photo 17.**

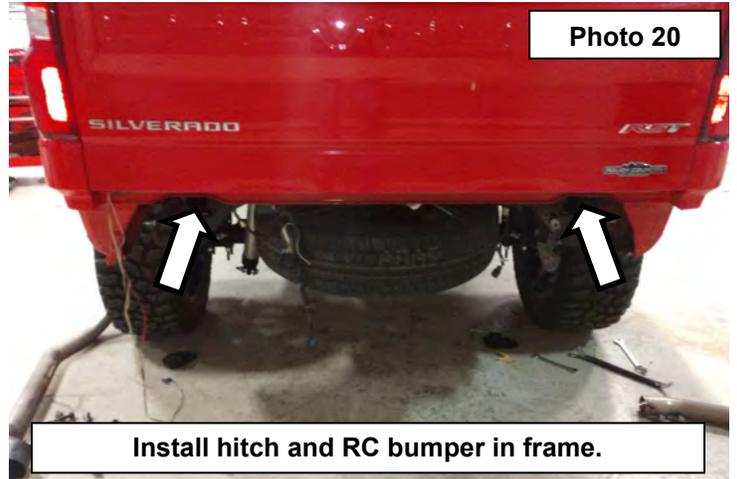
19. Install the license plate light mounts using supplied bolts and insert the lights. **See Photo 18.**



20. Install the LED flush lights and secure with supplied bolts. **See Photo 19.**

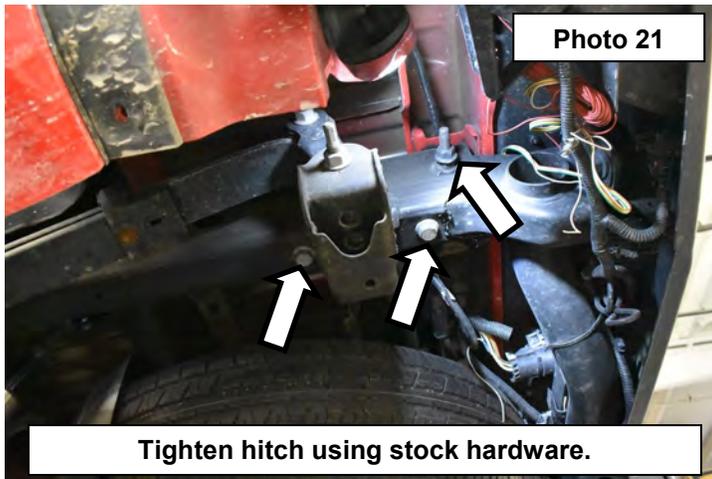
21. Refer to the instructions that came with the light to wire it to the truck.

22. Install the hitch and RC bumper in the frame. **See Photo 20.**



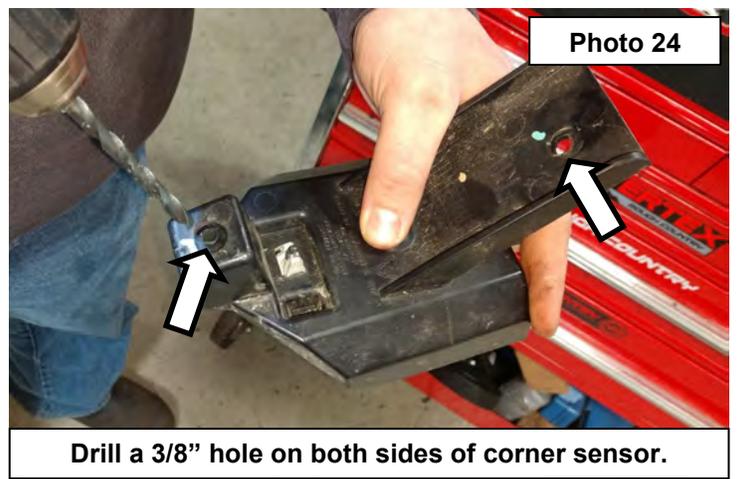
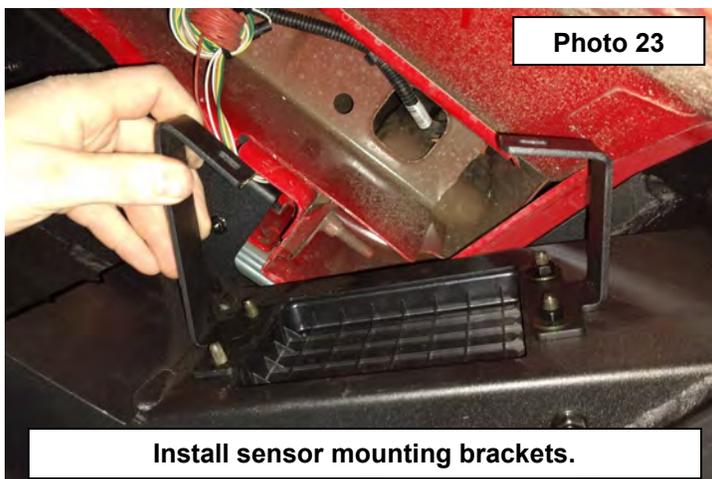
23. Tighten the hitch on each side using stock hardware. **See Photo 21.**

24. Install the corner sensor cover. Compare corner covers if the vehicle is equipped with or without a sensor. Secure using the supplied 6mm bolts, nuts, and washers. **See Photo 22.**

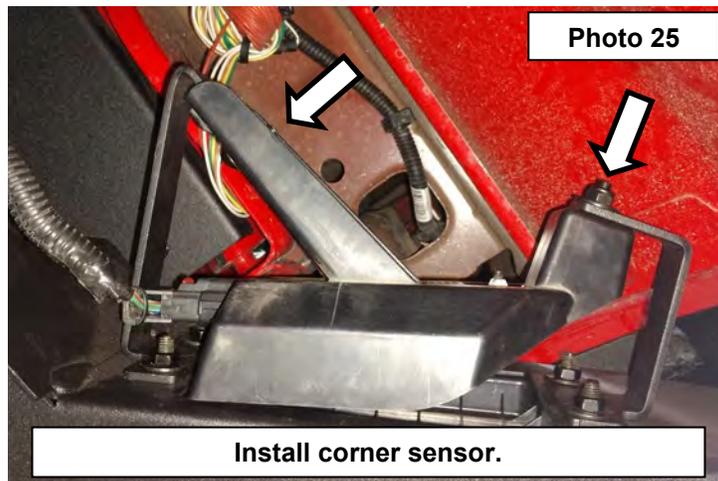


25. If equipped with the sensor, install the sensor mounting brackets on the inside of the bumper using the supplied 6mm bolts, nuts, and washers. **See Photo 23.**

26. Drill a **3/8"** hole on both sides of the corner sensor. **See Photo 24.**



27. Install the corner sensor in the mounting brackets using supplied bolts. **See Photo 25.**



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