

# ROUGH COUNTRY

## SUSPENSION SYSTEMS®

### 15-24 FORD 150 CREW CAB OV2 STEP

Thank you for choosing Rough Country for all your vehicle needs.

Please read instructions before beginning installation. Check the kit hardware against the kit contents shown below. Be sure you have all needed parts and know where they go.

If question exist, please call us @1-800-222-7023. We will be happy to answer any questions concerning this product.

Check all fasteners for proper torque. Check to ensure for adequate clearance between all components.

Periodically check all hardware for tightness.

#### Kit Contents

Driver Side Step x1

Pass Side Step x1

Driver Side Mounting Bracket x3

Pass Side Mounting Bracket x3

#### Hardware Included:

8mm T Bolt x6

8mm Lock Washer x6

8mm Flat Washer x30

8mm Lock Nut x24

8mm x 30mm Hex Bolt x6

#### Tools Needed:

13mm Socket/ Wrench



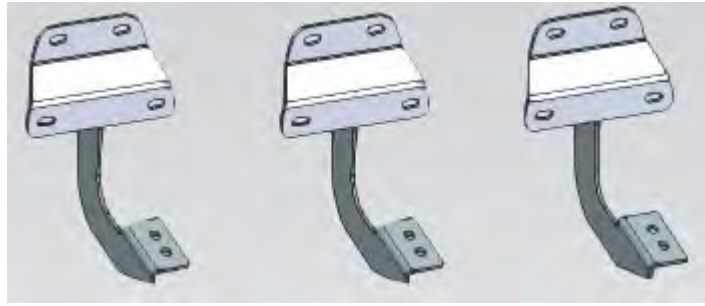
#### Torque Specs:

Size	Grade 5	Grade 8	Size	Class 8.8	Class 10.9
5/16"	15 ft/lbs	20ft/lbs	6MM	5ft/lbs	9ft/lbs
3/8"	30 ft/lbs	35ft/lbs	8MM	18ft/lbs	23ft/lbs
7/16"	45 ft/lbs	60ft/lbs	10MM	32ft/lbs	45ft/lbs
1/2"	65 ft/lbs	90ft/lbs	12MM	55ft/lbs	75ft/lbs
9/16"	95 ft/lbs	130ft/lbs	14MM	85ft/lbs	120ft/lbs
5/8"	135ft/lbs	175ft/lbs	16MM	130ft/lbs	165ft/lbs
3/4"	185ft/lbs	280ft/lbs	18MM	170ft/lbs	240ft/lbs



### Bracket Orientation / Location

← Driver Front

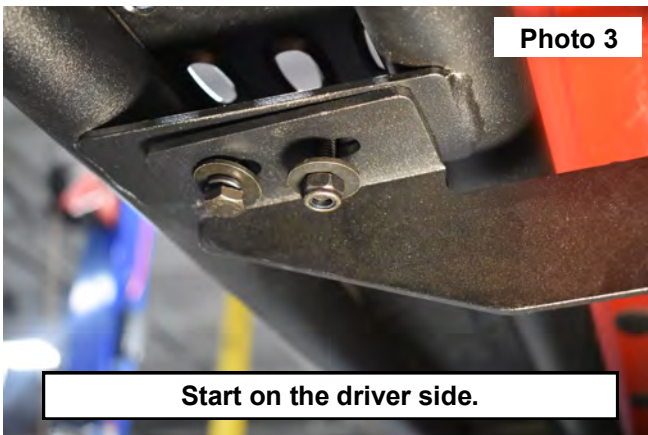


### INSTALLATION INSTRUCTIONS

1. Locate the driver and passenger side steps using the illustration above.
2. Starting on the driver side, place the brackets on the factory studs as shown in **Photo 1 & 2** and secure with the nuts and washers supplied. Do not tighten at this time.



3. On the driver side, place the driver side step board on the mounting brackets. Align the mounting brackets to the steps and secure using the supplied flag nuts in the step. Install the supplied bolts in the flag nut and supplied nuts and washers. **See Photo 3.**
4. After all hardware has been installed, tighten hardware using a 13mm socket/ wrench. **See Photo 4.**
5. Proceed to the passenger side and repeat installation.



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