



FORD 2023 F-250 Dual Stabilizer

Thank you for choosing Rough Country for all your vehicle needs.

Please read instructions before beginning installation. Check the kit hardware against the kit contents shown below. Be sure you have all needed parts and know where they go.

If question exist, please call us @1-800-222-7023. We will be happy to answer any questions concerning this product.

Check all fasteners for proper torque. Check to ensure for adequate clearance between all components.

Periodically check all hardware for tightness.

Kit Contents:

- Center Mounting Bracket x1
- Center Cylinder Cover x1
- Outer Mounting Brackets x2
- Cylinders x2

Tools Needed:

- 13mm Wrench or Socket
- 9/16" Wrench or Socket
- 11/16" Wrench or Socket
- 3/4" Wrench or Socket

Hardware Included:

- 87492BAG1
- 3/8" U-bolts x4
- 1/2-20 x 2.75 Hex Bolt x2
- 1/2" Lock Washer x2
- 1/2-20 Hex Nut x2
- 1/2" Flat Washer x4
- 3/8-24 Flange Lock Nut x2
- 3/8-16 x 11 Hex head Bolt x2 **Use for 2005-22**
- 3/8-16 Flange Lock Nut x8
- 3/8 x 3 3/4 x 5 1/2" U-bolt x1
- 8mm-1.25 x 25 Hex Head Bolt x2 **Use for 2023-Up**
- 5/16" Flat Washer X2
- 81006 Bag x2
 - Stabilizer Pin x1
 - 7/16" Lock Washer x1
 - 7/16" Flat Washer x1
 - 1/2" Lock Washer x1
 - 7/16-20 Hex Nut x1
 - 1/2-20 Hex Nut x1

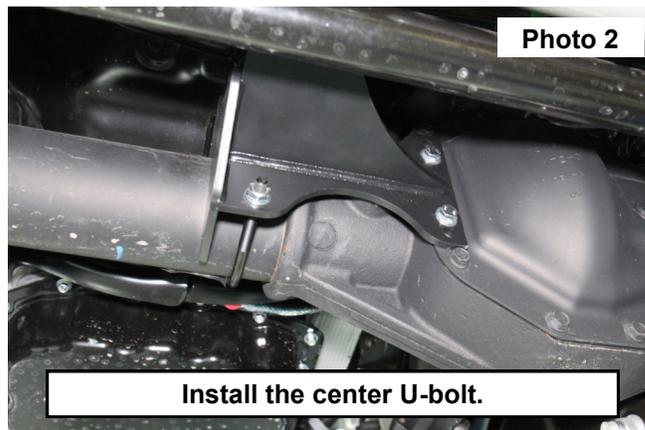
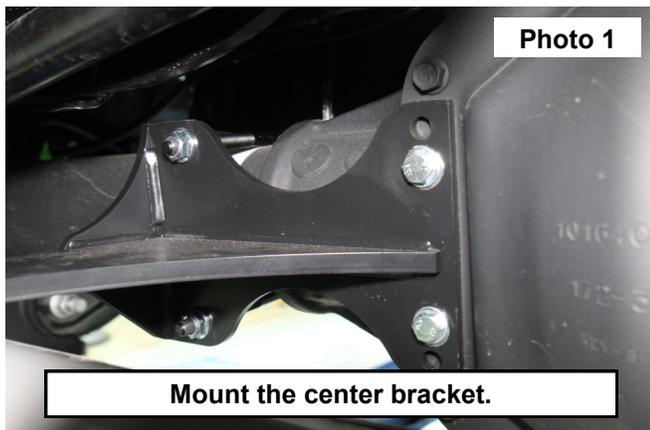
Torque Specs:

Size	Grade 5	Grade 8	Size	Class 8.8	Class 10.9
5/16"	15 ft/lbs	20ft/lbs	6MM	5ft/lbs	9ft/lbs
3/8"	30 ft/lbs	35ft/lbs	8MM	18ft/lbs	23ft/lbs
7/16"	45 ft/lbs	60ft/lbs	10MM	32ft/lbs	45ft/lbs
1/2"	65 ft/lbs	90ft/lbs	12MM	55ft/lbs	75ft/lbs
9/16"	95 ft/lbs	130ft/lbs	14MM	85ft/lbs	120ft/lbs
5/8"	135ft/lbs	175ft/lbs	16MM	130ft/lbs	165ft/lbs
3/4"	185ft/lbs	280ft/lbs	18MM	170ft/lbs	240ft/lbs

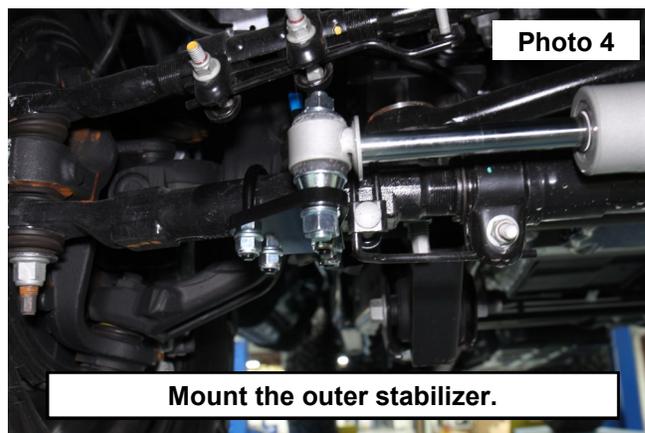


INSTALLATION INSTRUCTIONS

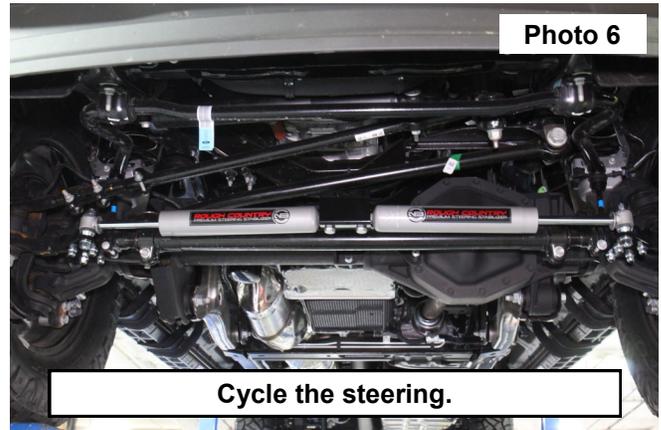
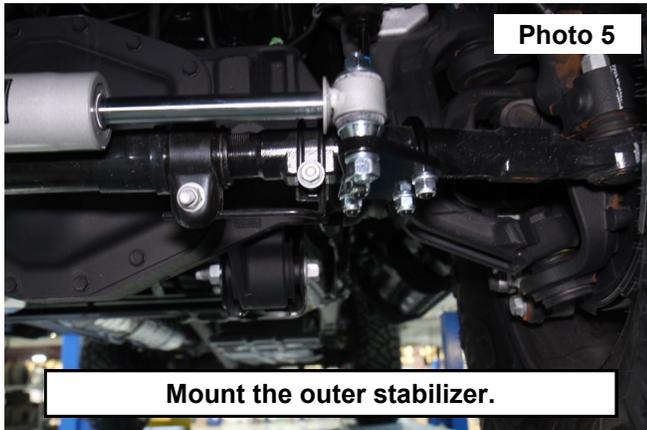
1. Remove the (2) right side bolts from the front diff cover and install the center mounting bracket for the dual stabilizer using (2) of the supplied 8mm-1.25 x 25 Hex Head Bolt and 5/16" flat washers. **See Photo 1.**
2. Place the supplied 3/8 x 3 3/4 x 5 1/2" U-bolt around the axle and through the bracket. Secure using (2) of the supplied 3/8" flange lock nuts. **See Photo 2.**
3. Tighten the U-bolt using a 9/16 socket and the (2) bolts using a 13mm socket.



4. Place the stabilizers onto the bottom of the center bracket. Place (2) of the supplied 1/2-20 x 2.75 Hex Bolts through the (1) center cover plate and each of the stabilizers. Secure using (2) of the supplied 1/2-20 lock nuts. Tighten use 3/4" wrenches to tighten. **See Photo 3.**
5. Place the outer stabilizer bracket on the bottom of the steering cross bar (Right side shown). The mounting bracket will be placed with the stabilizer mounting hole to the inside of the vehicle. Secure the bracket to the cross bar using (2) of the supplied 3/8 U-Bolts with (4) 3/8 flange nuts. **See Photo 4.**
6. Install the pin kit along with the stabilizer to the mounting bracket use a 7/16-20 hex nut and flat washer on the top and the 1/2-20 hex nut and flat washer on the bottom of the pin. Tighten using a 3/4 on the bottom and 5/8" wrench on the top. Level the mounting bracket and tighten the U-bolts using a 9/16 socket.



7. Place the outer stabilizer bracket on the bottom of the steering cross bar (Left side shown). The mounting bracket will be placed with the stabilizer mounting hole to the inside of the vehicle. Secure the bracket to the cross bar using (2) of the supplied 3/8 U-Bolts with (4) 3/8 flange nuts. **See Photo 5.**
8. Install the pin kit along with the stabilizer to the mounting bracket use a 7/16-20 hex nut and flat washer on the top and the 1/2-20 hex nut and flat washer on the bottom of the pin. Tighten using a 3/4 on the bottom and 5/8" wrench on the top. Level the mounting bracket and tighten the U-bolts using a 9/16 socket.
9. Cycle the steering to make sure it works freely and does not come in contact with any moving parts. **See Photo 6.**



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