1. Remove original equipment steering stabilizer from the Passenger side mount and center axle mount..





2. Locate the new axle stabilizer bracket. Align the top and bottom holes and insert the factory bolts shown in **Photo 1 & 2**. Tighten with a 13mm socket.





- 3. On passenger side secure tie rod bracket with supplied 3/8+u-bolts and nuts. Hand tighten. See Photo 3.
- **4.** Install the sleeves in cylinder 658714 and attach cylinder to brackets with supplied 1/2+bolts, washers, and nuts. Make sure to install RC cover plate on center bracket. **See Photo 4.**
- 5. Repeat steps 3 & 4 on the driver side. See Photo 5.
- 6. Turn the steering wheel left and right to make sure the cylinders are not limiting the travel. Tighten 3/8+ nuts with a 9/16+socket and the 1/2+nuts with a 3/4+socket and wrench.



BOX CONTENT

2-STABILIZER CYLINDERS 1-DRIVER SIDE BRACKET 1-PASSENGER SIDE BRACKET 1-CENTER BRACKET 1-RC COVER PLATE 1-POLY BAG

FINISHED ASSEMBLY SHOWN ON 2014 MODEL



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