

ROUGH COUNTRY

SUSPENSION SYSTEMS®

JEEP 2018-21 JL Rock Slider w/Step

Thank you for choosing Rough Country for all your vehicle needs.

Please read instructions before beginning installation. Check the kit hardware against the kit contents shown below. Be sure you have all needed parts and know where they go.

If question exist, please call us @1-800-222-7023. We will be happy to answer any questions concerning this product. Check all fasteners for proper torque. Check to ensure for adequate clearance between all components. Periodically check all hardware for tightness.

KIT CONTENTS:

Driver Side Rock Slider w/Step x1
Pass Side Rock Slider w/Step x1

Driver Side Step Brackets

Marked Bottom of part

JL-F x1

JL-C x1

JL-R x1

Pass Side Step Brackets

Marked Top of part

JL-F x1

JL-C x1

JL-R x1

TOOLS NEEDED:

13mm Wrench or Socket

16mm Wrench or Socket

18mm Wrench or Socket

HARDWARE INCLUDED:

8mm Step Bracket Bolt x24

8mm Flat Washer x24

8mm Lock Washer x24

Single Flag Nut x2

Double Flag Nut Plate x2

Frame Spacer x2

12mm Flat Washer x6

12mm x 35mm Hex Bolt x6



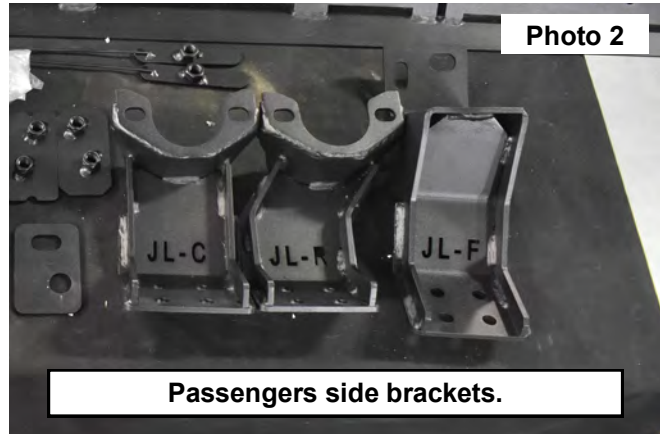
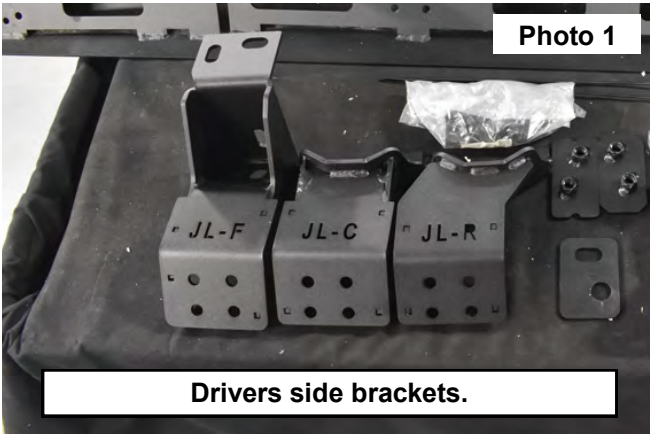
Torque Specs:

Size	Grade 5	Grade 8	Size	Class 8.8	Class 10.9
5/16"	15 ft/lbs	20ft/lbs	6MM	5ft/lbs	9ft/lbs
3/8"	30 ft/lbs	35ft/lbs	8MM	18ft/lbs	23ft/lbs
7/16"	45 ft/lbs	60ft/lbs	10MM	32ft/lbs	45ft/lbs
1/2"	65 ft/lbs	90ft/lbs	12MM	55ft/lbs	75ft/lbs
9/16"	95 ft/lbs	130ft/lbs	14MM	85ft/lbs	120ft/lbs
5/8"	135ft/lbs	175ft/lbs	16MM	130ft/lbs	165ft/lbs
3/4"	185ft/lbs	280ft/lbs	18MM	170ft/lbs	240ft/lbs

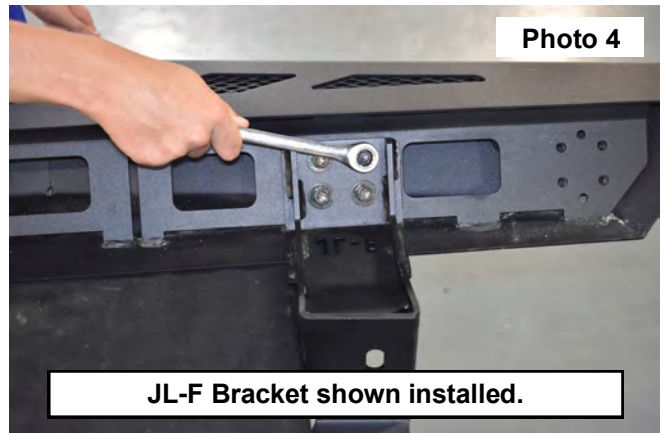
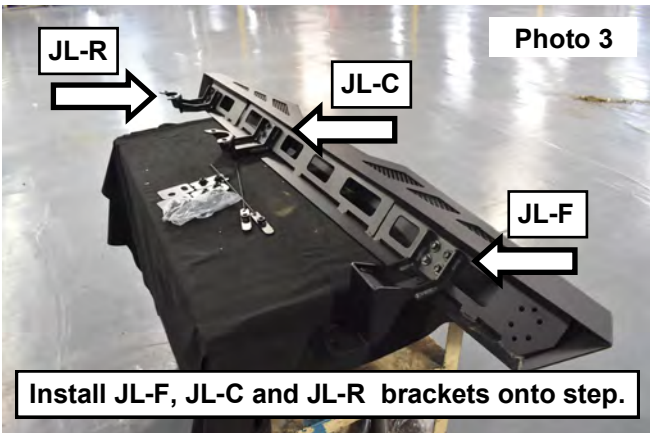


INSTALLATION INSTRUCTIONS

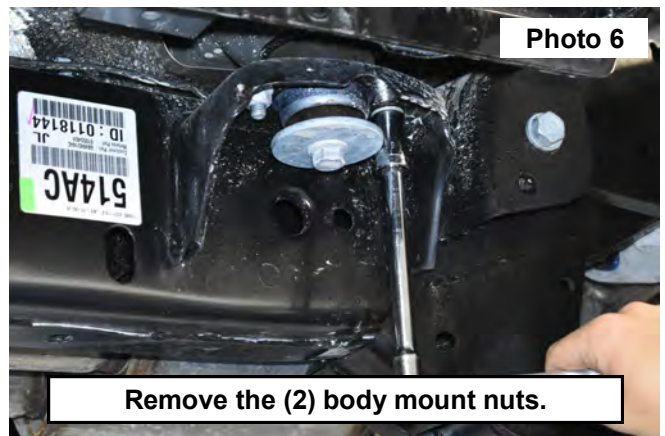
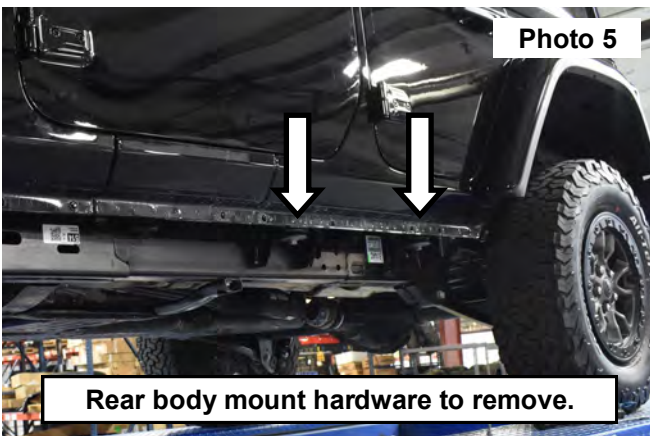
1. Locate the step brackets as labeled driver side shown. JL-F, JL-C and JL-R. Front Center and Rear. **See Photo 1.**
2. Passengers side JL-F, JL-C and JL-R shown in **Photo 2.**



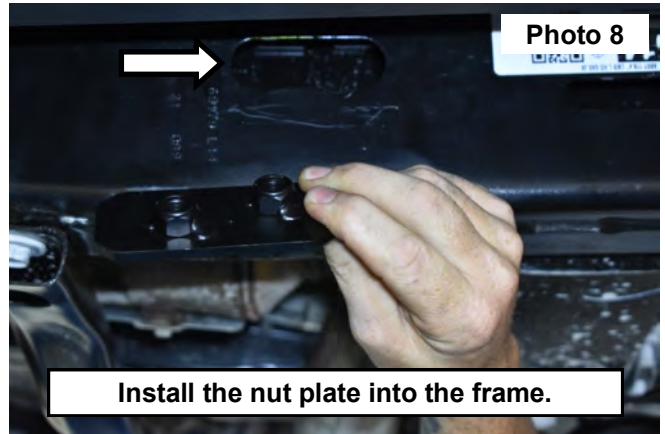
3. Install the (3) drivers side step brackets onto the rock slider. Starting with the JL-F bracket at the front of the step followed by the JL-C and JL-R brackets using (4) of the supplied 8mm bolts. **See Photos 3 and 4.**



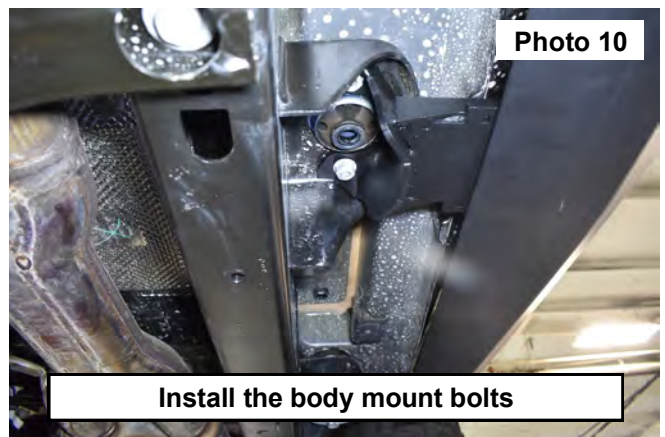
4. Remove the rear body mount bolts and nuts. **See Photo 5.**
5. Remove the (2) center and rear body mount nuts using a 16mm socket. **See Photo 6.** Retain for reuse.



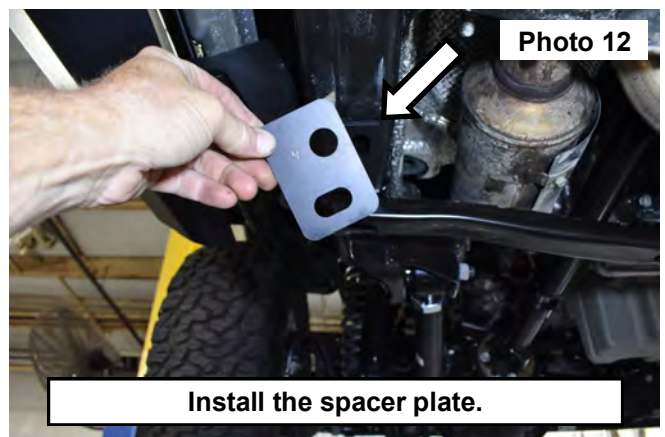
6. Remove the center and rear body mount bolt using an 18mm socket. **See Photo 7.** Retain for reuse.
7. Install the nut plate into the frame and align the nuts with the holes in the bottom of the frame. **See Photo 8.**



8. Support and install the step onto the body mount studs on the rear and center mounts. **See Photo 9.**
9. Secure the center and rear mounts using the retained nuts. Do not tighten at this time. **See Photo 10.**

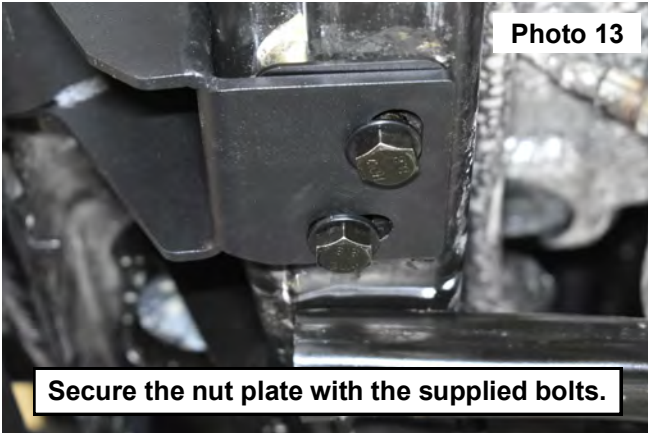


10. Install the center and rear body mount bolts and tighten using an 18mm socket. **See Photo 11.**
11. Install the spacer plate in-between the front bracket (JL-F) and the frame. **See Photo 12.**



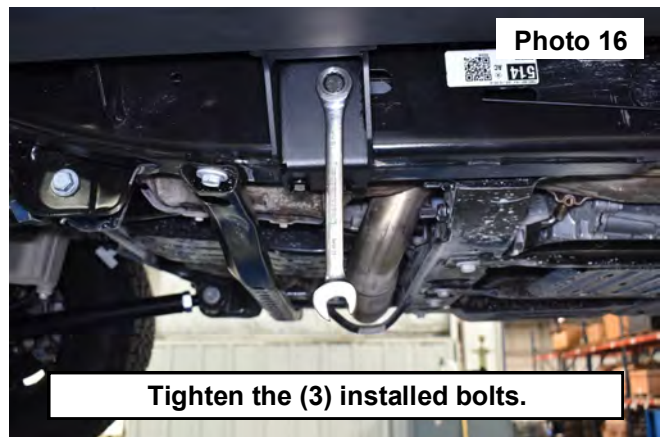
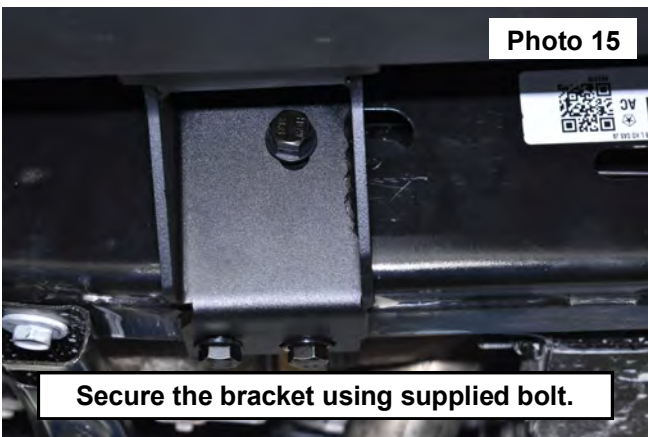
12. Install (2) of the supplied bolts into the nut plate. **See Photo 13.**

13. Install the flag nut to align with the front bracket (JL-F) side mounting hole. **See Photo 14.**



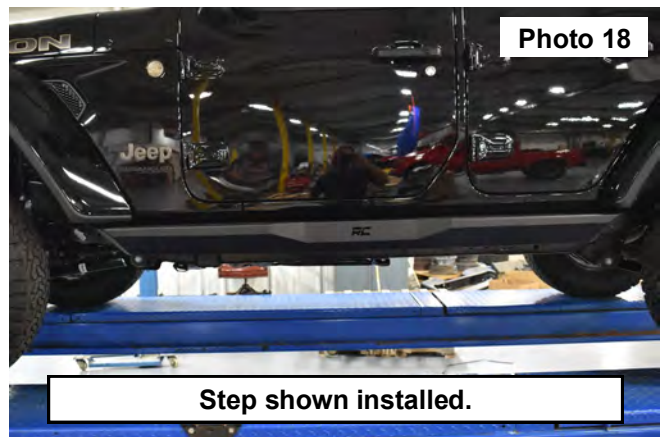
14. Secure the bracket using (1) bolt and washer into the flag nut. **See Photo 15.**

15. Tighten the (3) installed bolts in the front bracket using an 18mm socket. **See Photo 16.**



16. Tighten the center and rear mounting nuts using a 16mm socket. **See Photo 17.**

17. Step shown installed. **See Photo 18.**



18. Repeat steps 2-17 for the passengers side of the vehicle.

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