



Ford 2009-14 F150 Super Crew Cab HD2 Step

Thank you for choosing Rough Country for all your vehicle needs.

Please read instructions before beginning installation. Check the kit hardware against the kit contents shown below. Be sure you have all needed parts and know where they go.

If question exist, please call us @1-800-222-7023. We will be happy to answer any questions concerning this product.

Check all fasteners for proper torque. Check to ensure for adequate clearance between all components.

Periodically check all hardware for tightness.

KIT CONTENTS:

- Step Rails x2
- Front/Rear Bracket x4
- Center Bracket x2
- Front End Cap x2
- Rear End Cap x2
- Tread Plate x4

TOOLS NEEDED:

- 10mm Wrench or Socket
- 13mm Wrench or Socket

HARDWARE INCLUDED:

- 12 - 8mm Clip Nut
- 12 - 8mm x 25mm Bolt
- 12 - 8mm Oversize Washer
- 12 - 8mm Lock Washer
- 12 - 6mm Flat Washer
- 12 - 6mm Lock Nut
- 12 - 6mm x 20mm Bolt
- 8 - 6mm Lock Washer
- 8 - 6mm x 15mm Button Head Bolt
- 8 - 6mm Nut
- 24 - 8mm Self Threading Nut



Torque Specs:

Size	Grade 5	Grade 8	Size	Class 8.8	Class 10.9
5/16"	15 ft/lbs	20ft/lbs	6MM	5ft/lbs	9ft/lbs
3/8"	30 ft/lbs	35ft/lbs	8MM	18ft/lbs	23ft/lbs
7/16"	45 ft/lbs	60ft/lbs	10MM	32ft/lbs	45ft/lbs
1/2"	65 ft/lbs	90ft/lbs	12MM	55ft/lbs	75ft/lbs
9/16"	95 ft/lbs	130ft/lbs	14MM	85ft/lbs	120ft/lbs
5/8"	135ft/lbs	175ft/lbs	16MM	130ft/lbs	165ft/lbs
3/4"	185ft/lbs	280ft/lbs	18MM	170ft/lbs	240ft/lbs

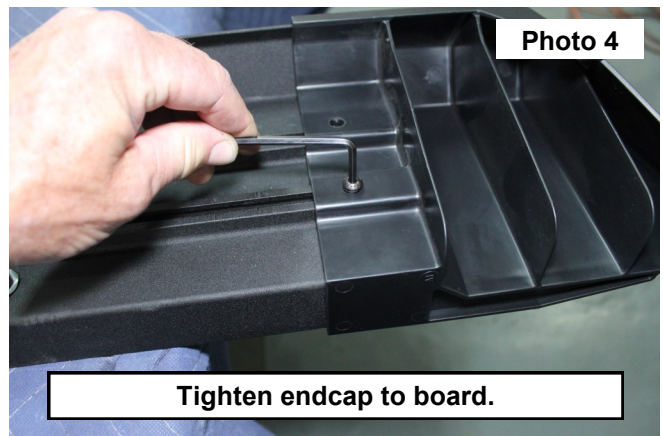
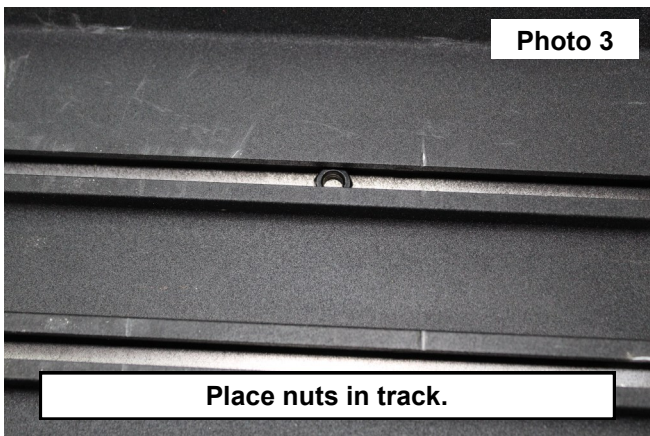


HD2 BOARD ASSEMBLY

1. Place molded tread plate onto the running board by aligning the pegs with the holes in the step board. **See Photo 1.**
2. Secure the tread plate to the step board with the supplied self-threading nut using a 13mm socket. **See Photo 2.**



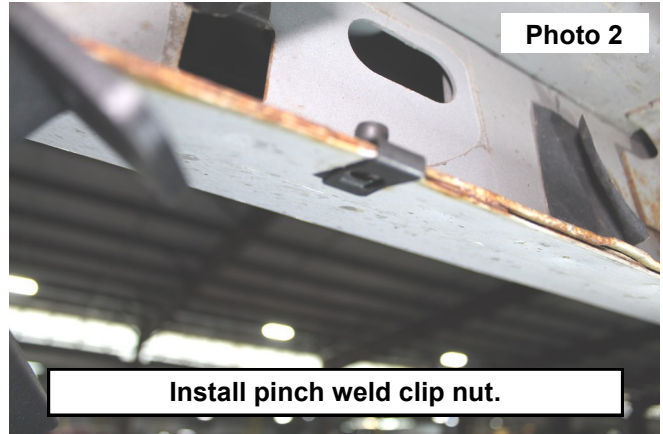
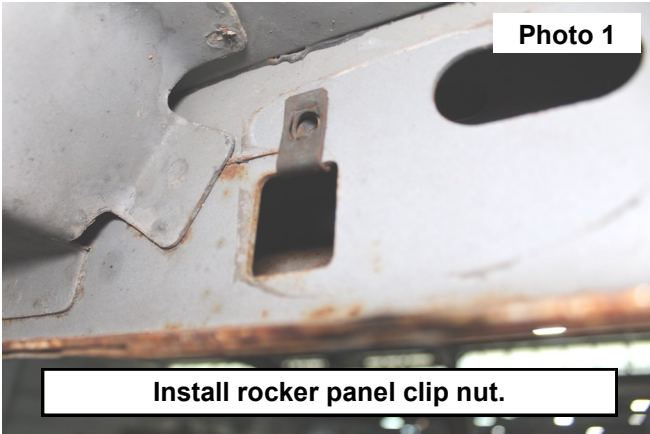
3. Place (1) supplied 6mm x 20mm bolt in each track for each bracket on one side of the vehicle.
4. Place (2) 6mm finish nuts into the track on the underside of the step board. **See Photo 3.**
5. Use (2) supplied 6mm lock washers and button head bolts to secure the endcap to the step board. Tighten with a 4mm Allen wrench. **See Photo 4.**



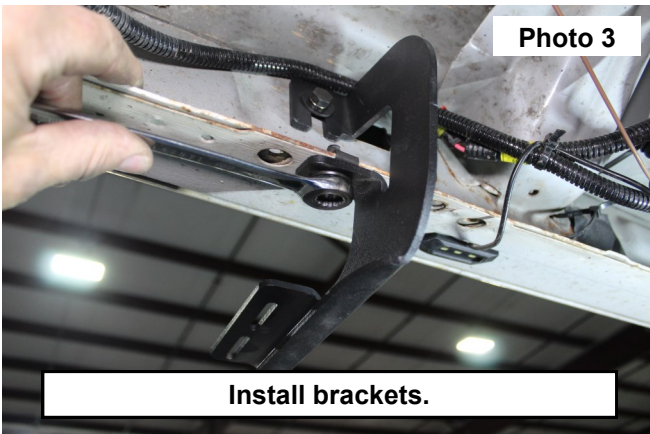
6. Repeat Step 4 to install the other end cap.
7. Repeat Step 1 through Step 6 for other side of vehicle.

INSTALLATION INSTRUCTIONS

1. Locate factory mounting locations in the rocker panel and place one supplied clip nut in the rocker panel and one on the pinch weld. **See Photo 1 and Photo 2.**
2. Repeat for remaining bracket locations.



3. Hand thread a supplied 8mm bolt, lock washer, and oversize washer into the clip nut on the rocker panel. Hang the u-slot of the bracket on the previously installed bolt.
4. Use a supplied 8mm bolt, lock washer, and oversize washer to attach the bracket to the clip nut in the pinch weld. Tighten with a 13mm wrench. Tighten the rocker panel bolt with a 13mm wrench. **See Photo 3.**
5. Repeat for remaining brackets.
6. Align the bolts in the track of the assembled step boards with the slots of the brackets. Use the supplied 6mm washer and lock nut to secure. Use a 10mm wrench to tighten. **See Photo 4.**
7. Repeat for other side.



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