

ROUGH COUNTRY

SUSPENSION SYSTEMS®

921TC13026



WARNING: This product contains a chemical known to the State of California to cause Cancer and Reproductive Harm. For more information, go to www.P65Warnings.ca.gov.

2019-2024 JEEP JL 2 & 4 DOOR REAR CORNERS

PRIOR TO INSTALLATION

- A) Install the parts according to these written instructions with the hardware provided. **WARNING:** Failure to install according to these instructions will invalidate the warranty. This includes, but is not limited to, using alternative installation methods, hardware, or materials. **DO NOT USE:** Loctite, Superglue, or similar products on the hardware or the flares. *Install parts on cleaned vehicle surfaces.*
- B) **Fit:** Verify the fit of the parts to vehicle prior to installation (some filing, sanding, or cutting may be necessary to ensure proper fit).
- C) **Painting:** (Optional) if paint is desired it must be done prior to installing parts on vehicle. Clean outer surface with a good grade degreaser. **DO NOT USE LACQUER THINNER OR ENAMEL REDUCER AS A DEGREASER.** Wipe outer surface thoroughly with a tack rag prior to paint. Application of plastic adhesion promoter for TPO plastic as per your paint system manufacturer's recommendations is required. Paint parts using a high-quality enamel, or polyurethane automotive paint.
- D) **Metal Protection:** All exposed fasteners and bare metal should be treated with rust resistant paint **BEFORE** installing parts
- E) **Decals:** Parts may interfere with existing decals on vehicle. If you wish, remove decals prior to installation of parts.
- F) **Care & Cleaning:** Parts are built to last; any detergent you use to wash your vehicle is sufficient to clean the part. Do not use any harsh abrasive detergents.

TOOLS FOR EASY INSTALLATION:

- Soft Cloth or Alcohol Wipe
- Socket Wrench
- T-50 Torx Bit
- 10mm Socket
- Plastic Pry Tool
- Masking Tape

PLEASE READ: Dirt and debris can become lodged between the parts and the vehicle's surface, causing scratching and paint wear from vibration. Manufacturer is not responsible for any damage, and the installation of our parts is done with the buyer's understanding that this scratching and paint wear may occur.

LIMITED LIFETIME WARRANTY AGAINST ANY MANUFACTURING DEFECTS: To claim warranty you must provide Proof of Purchase.

INCLUDED IN HARDWARE KIT:

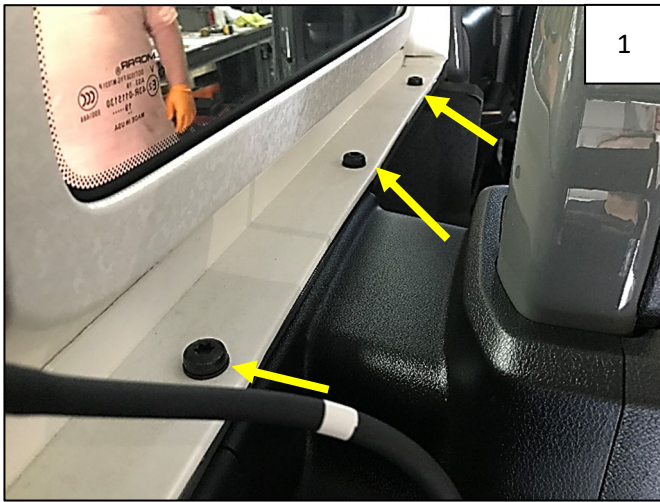
1.



Alcohol Wipe
4 pcs



SECTION 1: REAR CORNER INSTALLATION



Using a T-50 Torx bit, remove 6 bolts holding the hardtop roof to the frame (3 on each side, inside cab). Retain all fasteners for later reinstallation.

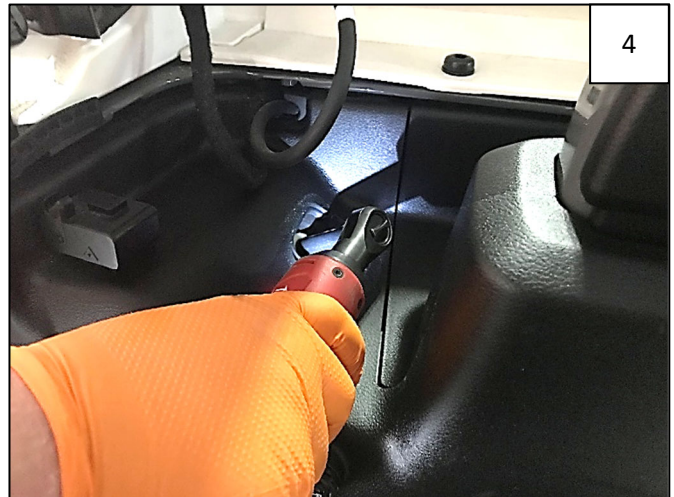


Lift hardtop roof at a slant from back of vehicle and slide a wooden block underneath at either side to prop roof up. Be very careful not to pinch any fingers!

NOTE: Do not lift roof higher than 2 inches.



Open back hatch. Inside rear corner, use a pry tool to lift plastic access panel in order to remove rear taillight housing. Retain this panel for reinstallation later.



Use a 10mm socket to slowly and carefully remove white plastic bolt/spring combo holding taillight housing in place. Retain this item.



Pull taillight housing firmly away from vehicle to remove.



Disconnect taillight connector and set taillight housing aside.

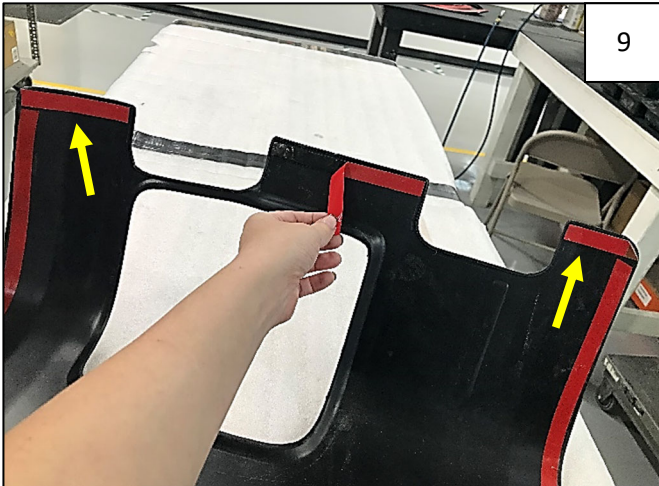


Use a supplied alcohol wipe to clean vehicle surfaces at areas of tape.

NOTE: it may be helpful to remove hardtop roof for ease of top tape liner removal.



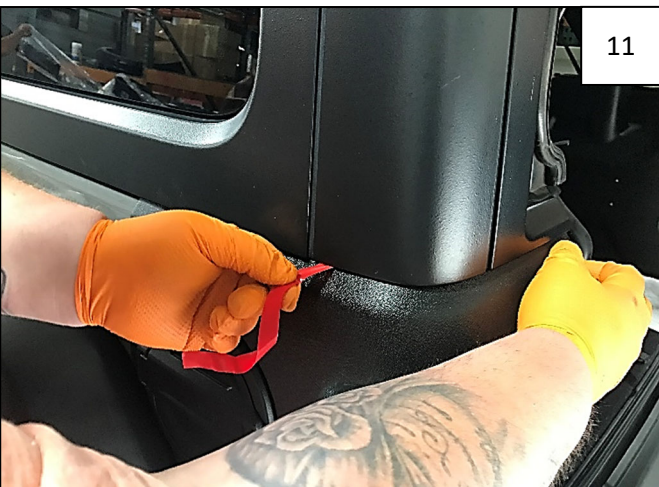
Before you begin the install, peel 2-3 inches of red tape leader from each piece of tape. Fold tape leaders out and use masking tape to tape them to the outside of the part for accessibility when installing.



For the shorter tape pieces on the passenger's side part, peel the liner completely away when you are ready to install.



Fit part over features in rear corner of vehicle – for the driver's side, fit the round cutout over the gas cap area. For the passenger's side, the door hinges are a good index. Take care not to stick part to vehicle until you are sure of placement. Make sure leaders are accessible.



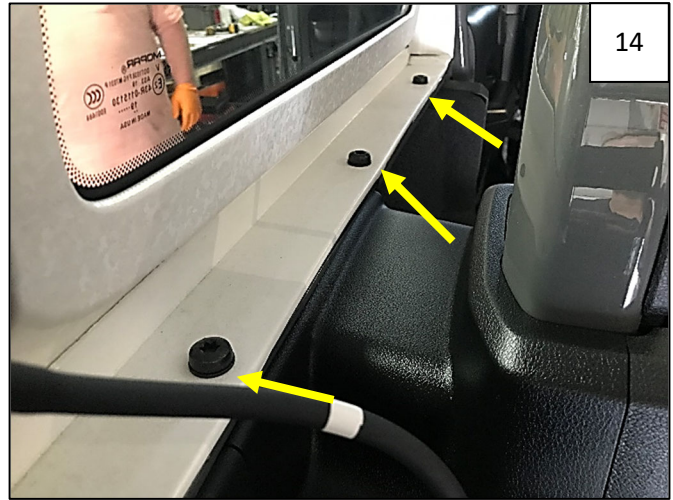
Starting with top tape area, carefully pull each tape leader out and away from part at a 45-degree angle. After pulling a few inches, press part firmly at area of tape before proceeding, to maintain position.



Press part against vehicle at areas of tape for 30 seconds to ensure full adhesion. Tape cures after 24 hours at 65 degrees. Curing will take longer in colder temperatures.



Reinstall taillight connector and taillight housing using white plastic bolt/spring you removed in Step 4. Reinstall plastic access panel removed in Step 3.



Remove wooden blocks and reseal hardtop roof on frame. Reinstall T-50 Torx bolts removed in Step 1.



Peel clear protective film from Rough Country Dome Label (passenger side).



Complete Rear Corner Installation.